

REV	DATE	DESCRIPTION	APP

Northern Technologies

68 POSITION BOOT - ASSEMBLY INSTRUCTIONS

STRIP OUTER JACKET TO EXPOSE BRAID/FOIL. SELECT AN INSERT WITH AN I.D. THAT TIGHTLY FITS THE CABLE JACKET. SLIDE INSERT OVER JACKET (Fig. 1)

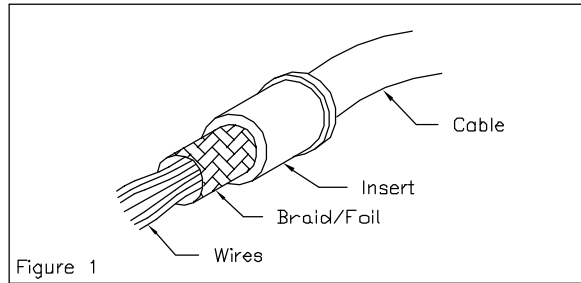


Figure 1

* STRIP LENGTH WILL VARY WITH DIFFERENT INSERT I.D.'S *

CUT TWO SLITS ALONG BRAID/FOIL. (Fig. 2)

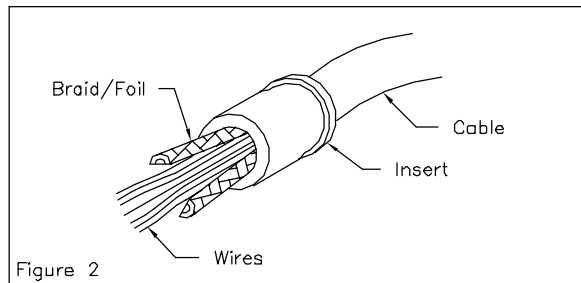


Figure 2

FOLD BRAID/FOIL OVER THE INSERT. (Fig. 3)

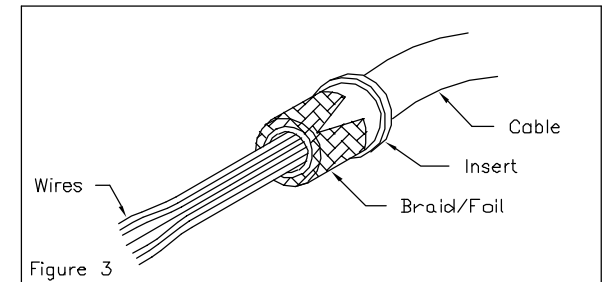


Figure 3

PLACE THE INSERT INTO THE BOTTOM CAVITY OF COVER. PLACE ASSEMBLED CONNECTOR INTO THE CAVITY OF THE BOTTOM COVER. (Fig. 4)

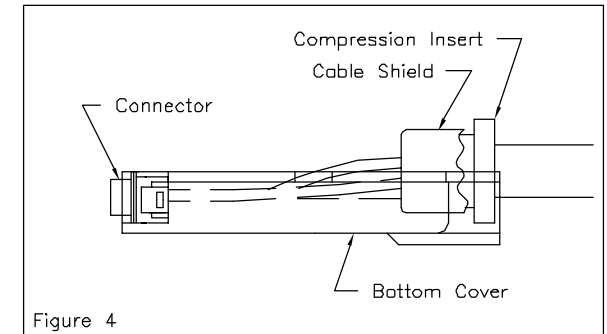


Figure 4

UNLESS OTHERWISE SPECIFIED		SIGNATURES	DATE	Northern Technologies		
1. ALL DIMENSIONS ARE IN INCHES (MM) 2. DIMENSIONS ARE TYPICAL	DRAWN	JSD/L.C.	01-MAY-97	PART NUMBER		
	CHECKED	JSD	01-MAY-97	DESCRIPTION 68C BOOT ASSEMBLY INSTRUCTIONS		
	ENG					
	ISSUED		01-MAY-97	SHEET 1	CODE 080_065	DWG NO. 0002-080-065
			SCALE N.T.S.			SHEET 1 OF 2

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ASSEMBLY DIAGRAM

WITH THE INSERT AND CONNECTOR IN PLACE, THE TOP OF THE COVER MAY BE SECURED TO THE BOTTOM COVER.
(Fig. 5)

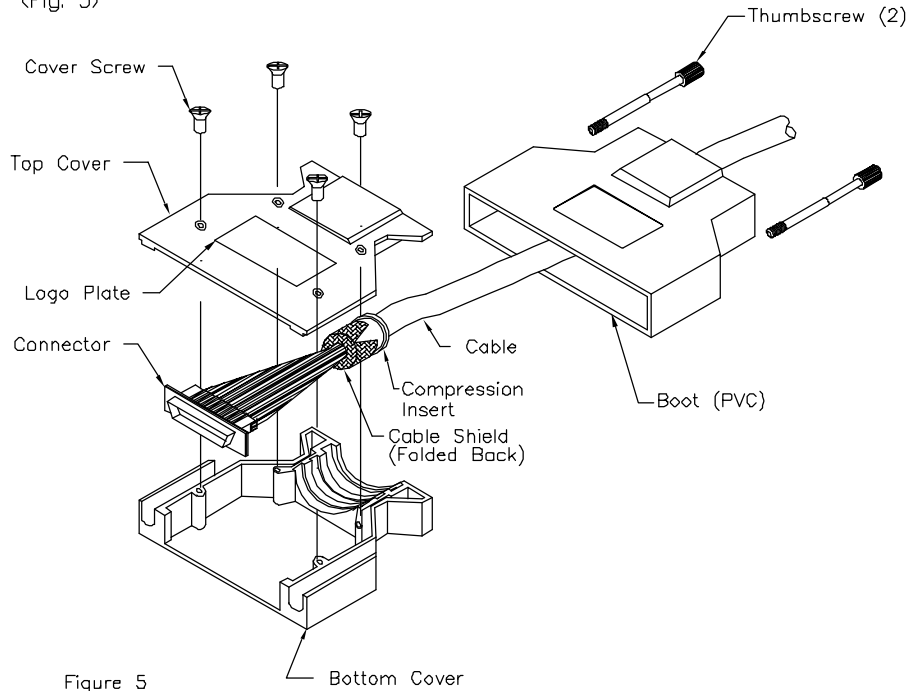
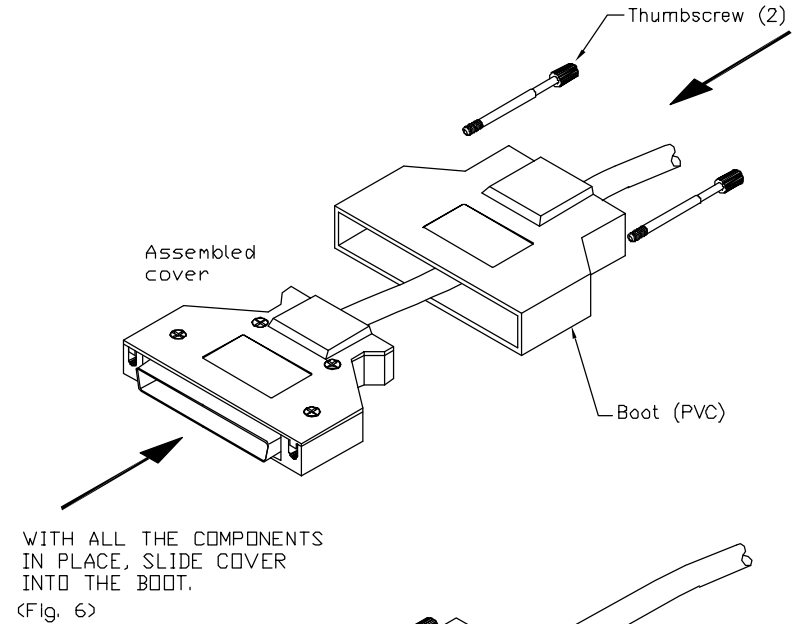


Figure 5

SLIDE THUMBSCREWS THROUGH THE BOOT HOLES.



(Fig. 7)

COMPLETED ASSEMBLY

UNLESS OTHERWISE SPECIFIED		SIGNATURES		DATE		Northern Technologies			
1. ALL DIMENSIONS ARE IN INCHES (MM) 2. DIMENSIONS ARE TYPICAL		DRAWN JSD/L.C.		01-MAY-97					
		CHECKED JSD		01-MAY-97					
		ENG							
		ISSUED		01-MAY-97		SHEET 1		CODE 080_065	
						DWG NO.		0002-080-065	
						SCALE N.T.S.		SHEET 2 OF 2	

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