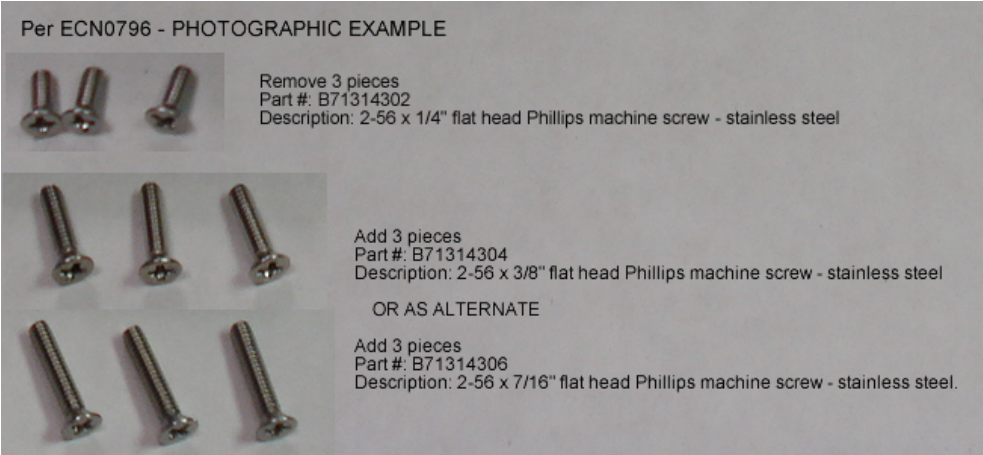
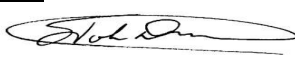





ENGINEERING CHANGE NOTICE

Northern Technologies <u>CLASS</u> <input type="checkbox"/> NEXT BUY <input checked="" type="checkbox"/> PRODUCTION <input type="checkbox"/> WORK IN PROCESS <input type="checkbox"/> FINISHED GOODS <input type="checkbox"/> RETURNS FROM FIELD <input type="checkbox"/> UNITS IN FIELD <input type="checkbox"/> UNITS IN STOCKROOM	<u>ORIGINATOR</u> J. DiPietro	<u>DATE</u> 02-FEB-17	<u>ECN</u> 0796
	<u>PRODUCT TO BE CHANGED</u> CM 15 90D ULP COVER		<u>EFFECTIVE DATE</u> For parts shipped on or after 07-Feb-17.
	<u>P/N</u> N30E91XXXX(X) & NA30E91XXXX(X)		
<u>TYPE OF CHANGE</u> <input type="checkbox"/> DOCUMENTATION ONLY <input checked="" type="checkbox"/> <u>SYSPRO</u>	<u>REASON FOR CHANGE</u> Increasing length of cover top & bottom assembly screws allow them to grab sooner while decreasing the risk of internal threads stripping.		
<u>REASON FOR CHANGE</u> <input type="checkbox"/> DRAWING ERROR <input type="checkbox"/> FACILITATE MFG <input type="checkbox"/> MEET SPECS <input checked="" type="checkbox"/> PRODUCT IMPROVEMENT <input type="checkbox"/> VENDOR <input type="checkbox"/> _____	<div> <p>Per ECN0796 - PHOTOGRAPHIC EXAMPLE</p>  <p>Remove 3 pieces Part #: B71314302 Description: 2-56 x 1/4" flat head Phillips machine screw - stainless steel</p> <p>Add 3 pieces Part #: B71314304 Description: 2-56 x 3/8" flat head Phillips machine screw - stainless steel</p> <p>OR AS ALTERNATE</p> <p>Add 3 pieces Part #: B71314306 Description: 2-56 x 7/16" flat head Phillips machine screw - stainless steel.</p> </div>		
<u>DOCUMENTS REVISED</u> <input type="checkbox"/> ASSEMBLY DRAWING <input checked="" type="checkbox"/> BILL OF MATERIALS <input type="checkbox"/> QA PROCEDURE <input type="checkbox"/> SCHEMATIC <input type="checkbox"/> FABRICATION DWG <input checked="" type="checkbox"/> TEST PROCEDURES <input type="checkbox"/> _____	<u>DESCRIPTION OF CHANGE</u> 1. Remove 3 pieces Part #: B71314302 Description: 2-56 x 1/4" flat head Phillips machine screw - stainless steel 2. Add 3 pieces Part #: B71314304 Description: 2-56 x 3/8" flat head Phillips machine screw - stainless steel OR AS ALTERNATE Add 3 pieces Part #: B71314306 Description: 2-56 x 7/16" flat head Phillips machine screw - stainless steel.		
<u>ENCLOSURES</u>	<u>ENGINEERING</u> 	<u>MATERIALS</u> 	
	<u>PRODUCTION</u> 	<u>PRODUCT MKTG</u>	
<u>COSTS</u> TIME: HRS @ _____ = _____ MATERIALS _____ = _____ TOTAL = _____	<u>QUALITY ASSURANCE</u> 	<u>TEST ENGINEERING</u>	
	<u>VICE PRESIDENT</u>	<u>DESIGN</u>	