


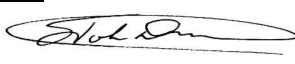





ENGINEERING CHANGE NOTICE

Northern Technologies <u>CLASS</u> <input type="checkbox"/> NEXT BUY <input checked="" type="checkbox"/> PRODUCTION <input type="checkbox"/> WORK IN PROCESS <input type="checkbox"/> FINISHED GOODS <input type="checkbox"/> RETURNS FROM FIELD <input type="checkbox"/> UNITS IN FIELD <input type="checkbox"/> UNITS IN STOCKROOM	<u>ORIGINATOR</u> J. DiPietro	<u>DATE</u> 02-JAN-17	<u>ECN</u> 0795
	<u>PRODUCT TO BE CHANGED</u> CM 09 90D ULP COVER		<u>EFFECTIVE DATE</u> See NOTE A.
	<u>P/N</u> N30E90XXXX(X) & NA30E90XXXX(X)		
<u>REASON FOR CHANGE</u> Increasing length of cover top & bottom assembly screws allow them to grab sooner while decreasing the risk of internal threads stripping.			
<div style="border: 1px solid black; padding: 5px;"> <p>Per ECN0795 - PHOTOGRAPHIC EXAMPLE</p> <div style="display: flex; justify-content: space-around;"> <div>  <p>Remove 3 pieces Part #: B71314302 Description: 2-56 x 1/4" flat head Phillips machine screw - stainless steel</p> </div> <div>  <p>Add 3 pieces Part #: B71314304 Description: 2-56 x 3/8" flat head Phillips machine screw - stainless steel</p> </div> </div> <p style="text-align: center;">OR AS ALTERNATE</p> <div>  <p>Add 3 pieces Part #: B71314306 Description: 2-56 x 7/16" flat head Phillips machine screw - stainless steel.</p> </div> </div>			
<u>DESCRIPTION OF CHANGE</u> 1. Remove 3 pieces Part #: B71314302 Description: 2-56 x 1/4" flat head Phillips machine screw - stainless steel 2. Add 3 pieces Part #: B71314304 Description: 2-56 x 3/8" flat head Phillips machine screw - stainless steel OR AS ALTERNATE Add 3 pieces Part #: B71314306 Description: 2-56 x 7/16" flat head Phillips machine screw - stainless steel. NOTE A. Lot # N20921 with Package date of 20-Dec-16. Lot # N21078 with Package date of 20-Dec-16. Lot #'s N21128 and greater.			
<u>TYPE OF CHANGE</u> <input type="checkbox"/> DOCUMENTATION ONLY <input checked="" type="checkbox"/> SYSPRO	<u>ENGINEERING</u> 		<u>MATERIALS</u> 
	<u>PRODUCTION</u> 		<u>PRODUCT MKTG</u>
	<u>QUALITY ASSURANCE</u> 		<u>TEST ENGINEERING</u>
<u>REASON FOR CHANGE</u> <input type="checkbox"/> DRAWING ERROR <input type="checkbox"/> FACILITATE MFG <input type="checkbox"/> MEET SPECS <input checked="" type="checkbox"/> PRODUCT IMPROVEMENT <input type="checkbox"/> VENDOR <input type="checkbox"/> _____	<u>VICE PRESIDENT</u>		<u>DESIGN</u>
	<u>DOCUMENTS REVISED</u> <input type="checkbox"/> ASSEMBLY DRAWING <input checked="" type="checkbox"/> BILL OF MATERIALS <input type="checkbox"/> QA PROCEDURE <input type="checkbox"/> SCHEMATIC <input type="checkbox"/> FABRICATION DWG <input checked="" type="checkbox"/> TEST PROCEDURES <input type="checkbox"/> _____		
<u>ENCLOSURES</u>			
<u>COSTS</u> TIME: HRS @ _____ = _____ MATERIALS _____ = _____ TOTAL = _____			