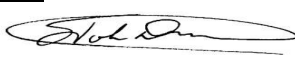





ENGINEERING CHANGE NOTICE

Northern Technologies <u>CLASS</u> <input checked="" type="checkbox"/> NEXT BUY <input type="checkbox"/> NEXT PRODUCTION <input type="checkbox"/> WORK IN PROCESS <input type="checkbox"/> FINISHED GOODS <input type="checkbox"/> RETURNS FROM FIELD <input type="checkbox"/> UNITS IN FIELD <input type="checkbox"/> UNITS IN STOCKROOM	<u>ORIGINATOR</u> J. DiPietro	<u>DATE</u> 27-JUL-16	<u>ECN</u> 0793
	<u>PRODUCT TO BE CHANGED</u> MHDE45ZK SERIES DRAWINGS		<u>EFFECTIVE DATE</u> 27-JUL-16
	<u>P/N</u>		
<u>TYPE OF CHANGE</u> <input checked="" type="checkbox"/> DOCUMENTATION ONLY <input type="checkbox"/> _____	<u>REASON FOR CHANGE</u> Insert dimensions are incorrect. Dimensions were recorded wrong on drawing when originally created.		
<u>REASON FOR CHANGE</u> <input type="checkbox"/> DRAWING ERROR <input type="checkbox"/> FACILITATE MFG <input type="checkbox"/> MEET SPECS <input type="checkbox"/> PRODUCT IMPROVEMENT <input type="checkbox"/> VENDOR <input checked="" type="checkbox"/> <u>UPDATE DRAWINGS</u>			
<u>DOCUMENTS REVISED</u> <input type="checkbox"/> ASSEMBLY DRAWING <input type="checkbox"/> BILL OF MATERIALS <input type="checkbox"/> QA PROCEDURE <input type="checkbox"/> SCHEMATIC <input checked="" type="checkbox"/> FABRICATION DWG <input type="checkbox"/> TEST PROCEDURES <input type="checkbox"/> _____	<u>DESCRIPTION OF CHANGE</u> Drawing # 0002-200-112RevD, 113RevD, 114RevD, 115RevD. 1. Change dimensions on 2 piece plastic strain relief as follows: Insert # 1 from 0.350 to 0.354 [9.0] Insert # 2 from 0.345 to 0.276 [7.0] Insert # 3 from 0.200 to 0.197 [5.0] Insert # 4 from 0.138 to 0.157 [4.0] 2. Add: Strain Relief Tolerance: +/- 0.020 [0.508] 3. Revision E		
<u>ENCLOSURES</u>	<u>ENGINEERING</u> 	<u>MATERIALS</u> 	
	<u>PRODUCTION</u> 	<u>PRODUCT MKTG</u>	
<u>COSTS</u> TIME: HRS @ _____ = _____ MATERIALS _____ = _____ TOTAL = _____	<u>QUALITY ASSURANCE</u> 	<u>TEST ENGINEERING</u>	
	<u>VICE PRESIDENT</u>	<u>DESIGN</u>	