

ENGINEERING CHANGE NOTICE

Northern Technologies <u>CLASS</u> <input checked="" type="checkbox"/> NEXT BUY <input type="checkbox"/> NEXT PRODUCTION <input type="checkbox"/> WORK IN PROCESS <input type="checkbox"/> FINISHED GOODS <input type="checkbox"/> RETURNS FROM FIELD <input type="checkbox"/> UNITS IN FIELD <input type="checkbox"/> UNITS IN STOCKROOM	<u>ORIGINATOR</u> J. DiPietro	<u>DATE</u> 12-NOV-14	<u>ECN</u> 0755
	<u>PRODUCT TO BE CHANGED</u> 09/15 comp. inserts - see reason for change		<u>EFFECTIVE DATE</u> 12-NOV-14
	<u>P/N</u> A62E000001V - Various Drawings		
<u>TYPE OF CHANGE</u> <input checked="" type="checkbox"/> DOCUMENTATION ONLY <input type="checkbox"/> _____	<u>REASON FOR CHANGE</u> 09 / 15 Compression insert - dimples are not consistent between insert trees of tool. Found some customers are using as selection guide. They may have not noticed the insert trees are mirror images of each other. Dimples are not intended for insert selection. This ECN does not affect the form, fit or function of the insert system.		
<u>REASON FOR CHANGE</u> <input checked="" type="checkbox"/> DRAWING ERROR <input type="checkbox"/> FACILITATE MFG <input type="checkbox"/> MEET SPECS <input type="checkbox"/> PRODUCT IMPROVEMENT <input type="checkbox"/> VENDOR <input type="checkbox"/> _____			
<u>DOCUMENTS REVISED</u> <input checked="" type="checkbox"/> ASSEMBLY DRAWING <input type="checkbox"/> BILL OF MATERIALS <input type="checkbox"/> QA PROCEDURE <input type="checkbox"/> SCHEMATIC <input type="checkbox"/> FABRICATION DWG <input type="checkbox"/> TEST PROCEDURES <input type="checkbox"/> _____	<u>DESCRIPTION OF CHANGE</u> Dwg. # : See attached list 1.Remove dimples on 9 & 15 position compression insert drawings. 2. Update Revisions as per attached list. <div style="text-align: center; font-size: 1.2em; margin-top: 20px;">This ECN consists of two (2) pages</div>		
<u>ENCLOSURES</u> <u>COSTS</u> TIME: HRS @ _____ = _____ MATERIALS _____ = _____ TOTAL= _____	<u>ENGINEERING</u> 	<u>MATERIALS</u> 	
	<u>PRODUCTION</u> 	<u>PRODUCT MKTG</u> 	
	<u>QUALITY ASSURANCE</u> 	<u>TEST ENGINEERING</u> 	
	<u>VICE PRESIDENT</u>	<u>DESIGN</u>	

ecn0755 revision list

ecn0755 revsion list						
DETAILED DRAWING #	FROM REV	TO REV	DETAILED DRAWING #	FROM REV	TO REV	
0002-200-101	E	F	0002-200-136T	B	C	
0002-200-101N	----	A	0002-200-136T3	A	B	
0002-200-101NT	----	A	0002-200-137	B	C	
0002-200-101F	----	A	0002-200-137T	A	B	
0002-200-101P1	----	A	0002-200-137T3	----	A	
0002-200-101T	----	A	0002-200-169	----	A	
0002-200-101T0M26	----	A	0002-200-169M26	----	A	
0002-200-102	E	F	0002-200-169M3	----	A	
0002-200-102F	----	A	0002-200-169T	----	A	
0002-200-102N	----	A	0002-200-169T1	----	A	
0002-200-102NT	----	A	0002-200-170	C	D	
0002-200-102P1	----	A	0002-200-171	A	B	
0002-200-102T	----	A	0002-200-194	----	A	
0002-200-131	B	C	0002-200-195	----	A	
0002-200-131-1	----	A	0002-200-206	----	A	
0002-200-131F	----	A	0002-200-206M26	----	A	
0002-200-131P	A	B	0002-200-206M3	----	A	
0002-200-131PS	----	A	0002-200-206T1	----	A	
0002-200-131T	----	A	0002-200-209	B	C	
0002-200-132	B	C	0002-200-210	B	C	
0002-200-132-1	----	A	0002-200-215	A	B	
0002-200-132F	----	A	0002-200-216	A	B	
0002-200-132P	A	B	0002-200-239	C	D	
0002-200-132PS	----	A	0002-200-239M3	A	B	
0002-200-132T	----	A	0002-200-240	B	C	
0002-200-136	C	D	0002-200-240M3	A	B	