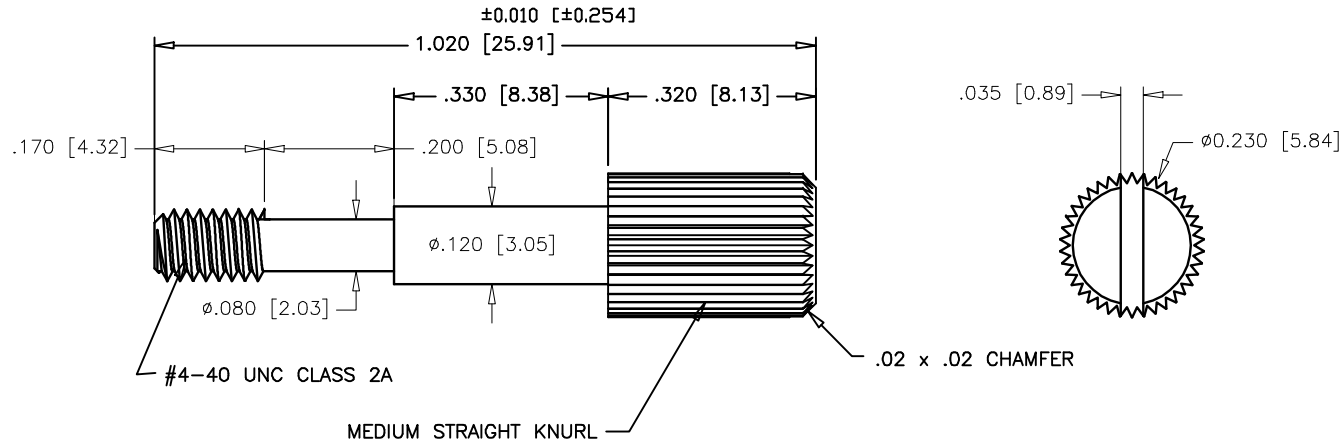


REV	DATE	DESCRIPTION	APP
A	11-MAY-06	ECN 0595	
B	19-APR-13	ECN 0720	



NOTES:

- MATERIAL: 12L14 FREE-MACHINING STEEL
- FINISH: BRIGHT NICKEL PER AMS-QQ-N-290 CLASS 1, GRADE F OR EQUIVALENT.
- TOLERANCE: UNLESS OTHERWISE STATED  

DECIMALS	ANGLES
.XX ±0.015 [±0.381]	±2.0°
.XXX ±0.005 [±0.127]	
- ALL DIMENSIONS APPLY AFTER PLATING

THIS IS A CONTROLLED DOCUMENT AND IS SUBJECT TO CHANGE. CONTACT NORTHERN TECHNOLOGIES ENGINEERING FOR THE LATEST REVISION.

UNLESS OTHERWISE SPECIFIED	SIGNATURES	DATE	Northern Technologies		
1. ALL DIMENSIONS ARE IN INCHES [MM] 2. DIMENSIONS ARE TYPICAL	DRAWN JSD	31-MAR-06	PART NUMBER B71E014296 DESCRIPTION #4-40 X 1.02 THUMBSCREW Ni [RoHS]		
	CHECKED SCN	31-MAR-06			
	ENG		SHEET 1	CODE 520_250	DWG NO. 0002-520-250
	ISSUED	31-MAR-06	SCALE N.T.S.	SHEET 1 OF 1	

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