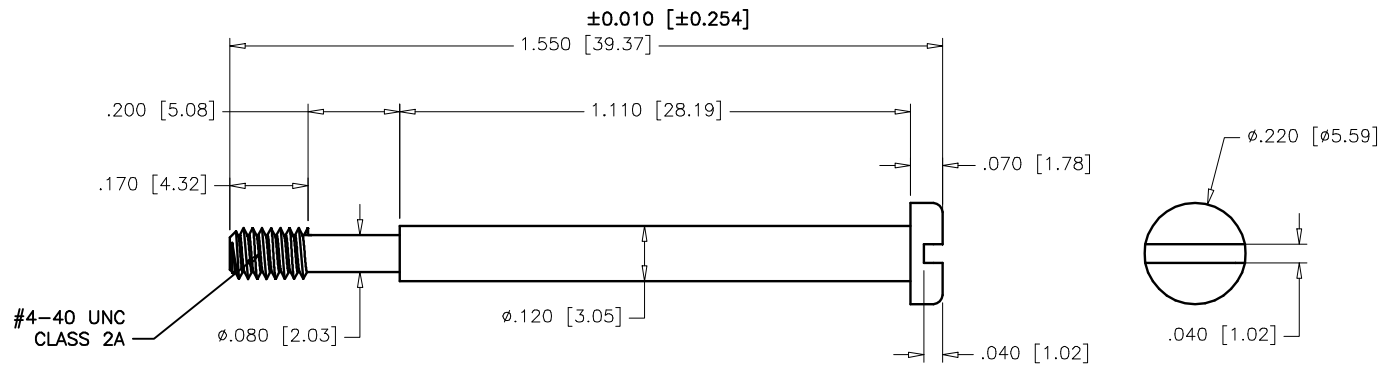


REV	DATE	DESCRIPTION	APP
A	25-APR-13	ECN 0718	
B	23-APR-15	ECN 0769	



NOTES:

- MATERIAL: 1215 LEAD FREE STEEL OR EQUIV.
- FINISH: BRIGHT NICKEL PER AMS-QQ-N-290 CLASS 1 GRADE F OR EQUIV.
- TOLERANCE: UNLESS OTHERWISE STATED

DECIMALS	ANGLES
.XX ±0.015 [±0.381]	±2.0°
.XXX ±0.005 [±0.127]	
- ALL DIMENSIONS APPLY AFTER PLATING

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UNLESS OTHERWISE SPECIFIED	SIGNATURES	DATE	Northern Technologies		
1. ALL DIMENSIONS ARE IN INCHES [MM] 2. DIMENSIONS ARE TYPICAL	DRAWN Luis C.	01-AUG-05	PART NUMBER B71E024606 DESCRIPTION #4-40 X 1.55 CMR KIT SCREW		
	CHECKED JSD	01-AUG-05			
	ENG		SHEET 1	CODE 520_244	DWG NO. 0002-520-244
	ISSUED	01-AUG-05	SCALE N.T.S.	SHEET 1 OF 1	

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