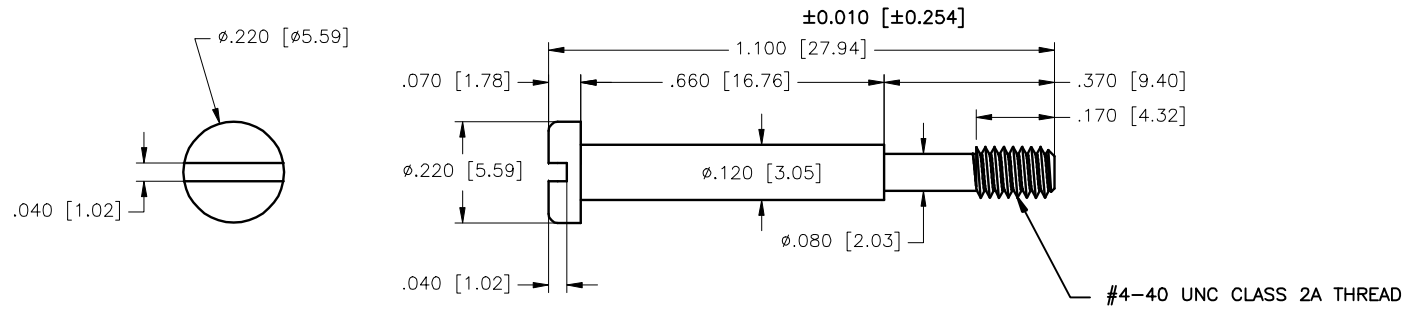


REV	DATE	DESCRIPTION	APP
A	25-APR-13	ECN 0718	
B	23-APR-15	ECN 0769	



- NOTES:
1. MATERIAL: 1215 LEAD FREE STEEL OR EQUIV.
  2. FINISH: BRIGHT NICKEL PER AMS-QQ-N-290 CLASS 1 GRADE F OR EQUIV.
  3. TOLERANCE: UNLESS OTHERWISE STATED  

DECIMALS	ANGLES
.XX ±0.015 [±0.381]	±2.0°
.XXX ±0.005 [±0.127]	
  4. ALL DIMENSIONS APPLY AFTER PLATING

THIS IS A CONTROLLED DOCUMENT AND IS SUBJECT TO CHANGE. CONTACT NORTHERN TECHNOLOGIES ENGINEERING FOR THE LATEST REVISION.

UNLESS OTHERWISE SPECIFIED		SIGNATURES	DATE	Northern Technologies		THIS DRAWING IS THE PROPERTY OF NORTHERN TECHNOLOGIES AND SHOULD NOT BE REPRODUCED WITHOUT NORTHERN TECHNOLOGIES WRITTEN PERMISSION.	
1. ALL DIMENSIONS ARE IN INCHES [MM] 2. DIMENSIONS ARE TYPICAL		DRAWN Luis C.	01-AUG-05	PART NUMBER B71E024604			
		CHECKED JSD	01-AUG-05	DESCRIPTION 4-40 X 1.10 CMR KIT SCREW			
		ENG					
		ISSUED	01-AUG-05	SHEET 1	CODE 520_235	DWG NO. 0002-520-235	
				SCALE N.T.S.			SHEET 1 OF 1