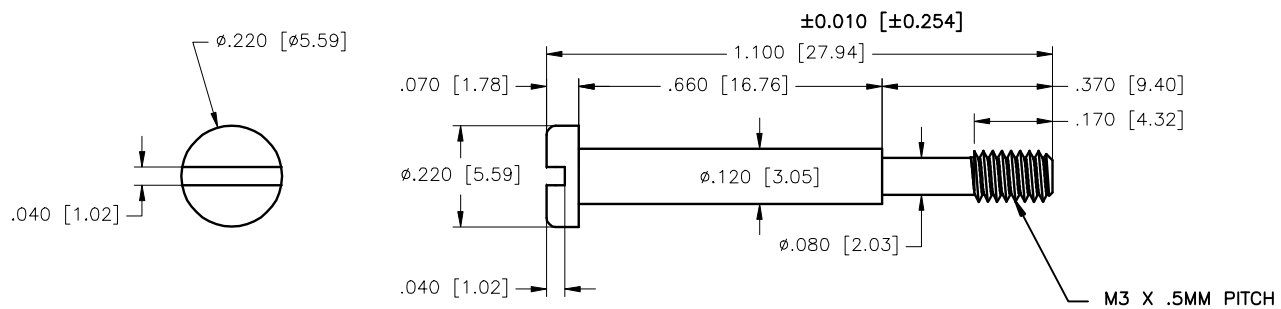


REV	DATE	DESCRIPTION	APP
A	09-JUL-12	ECN 0704	
B	25-APR-13	ECN 0718	



- NOTES:
1. MATERIAL: 12L14 FREE-MACHINING STEEL
  2. FINISH: BRIGHT NICKEL PER AMS-QQ-N-290 CLASS 1, GRADE F
  3. TOLERANCE: UNLESS OTHERWISE STATED  

DECIMALS	ANGLES
.XX ±0.015 [±0.381]	±2.0°
.XXX ±0.005 [±0.127]	
  4. ALL DIMENSIONS APPLY AFTER PLATING

THIS IS A CONTROLLED DOCUMENT AND IS SUBJECT TO CHANGE. CONTACT NORTHERN TECHNOLOGIES ENGINEERING FOR THE LATEST REVISION.

UNLESS OTHERWISE SPECIFIED	SIGNATURES	DATE	Northern Technologies		THIS DRAWING IS THE PROPERTY OF NORTHERN TECHNOLOGIES AND SHOULD NOT BE REPRODUCED WITHOUT NORTHERN TECHNOLOGIES WRITTEN PERMISSION.
1. ALL DIMENSIONS ARE IN INCHES [MM] 2. DIMENSIONS ARE TYPICAL	DRAWN JSD	20-MAY-09	PART NUMBER B71E024604M3 DESCRIPTION M3 X 1.10 CMR KIT SCREW		
	CHECKED SCN	20-MAY-09			
	ENG		SHEET 1	CODE 520_235M3	DWG NO. 0002-520-235M3
	ISSUED	20-MAY-09	SCALE N.T.S.	SHEET 1 OF 1	