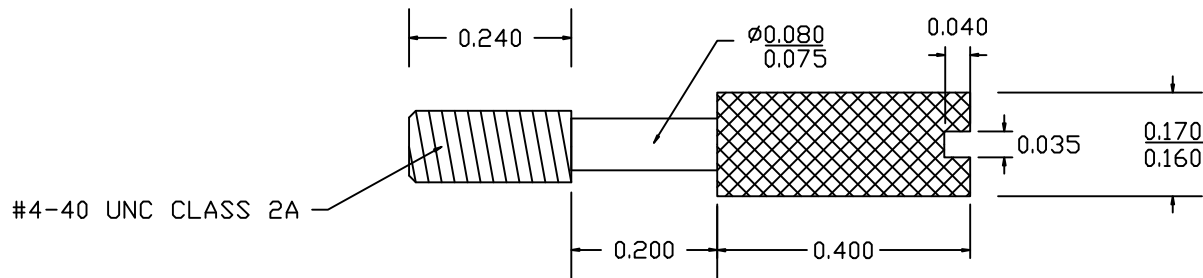


REV	DATE	DESCRIPTION	APP
A	19-APR-13	ECN 0719	
B	09-JUN-15	ECN 0772	



NOTES:

1. MATERIAL - 1215 LEAD FREE STEEL OR EQUIV.
2. PLATING - ZINC TRIVALENT CHROMATE
3. ALL DIMENSIONS IN INCHES
4. TOLERANCE  $\pm 0.010$  UNLESS OTHERWISE SPECIFIED
5. KNURL - DIAMOND MEDIUM KNURL
6. 

	MAX.	MIN.
MAJOR DIA.	0.1112	0.1061
PITCH DIA.	0.0950	0.0925

MAJOR DIA.	0.1112	0.1061
PITCH DIA.	0.0950	0.0925

THIS IS A CONTROLLED DOCUMENT AND IS SUBJECT TO CHANGE. CONTACT NORTHERN TECHNOLOGIES ENGINEERING FOR THE LATEST REVISION.

UNLESS OTHERWISE SPECIFIED	SIGNATURES	DATE	Northern Technologies		THIS DRAWING IS THE PROPERTY OF NORTHERN TECHNOLOGIES AND SHOULD NOT BE REPRODUCED WITHOUT NORTHERN TECHNOLOGIES WRITTEN PERMISSION.
1. ALL DIMENSIONS ARE IN INCHES (MM) 2. DIMENSIONS ARE TYPICAL	DRAWN	JSD	01-AUG-05	PART NUMBER B71E014289	
	CHECKED	SCN	01-AUG-05	DESCRIPTION 4-40 x 0.84 45D THUMBSCREW	
	ENG			SHEET	CODE 520_227
	ISSUED		01-AUG-05	DWG NO.	0002-520-227
			SCALE		SHEET 1 OF 1