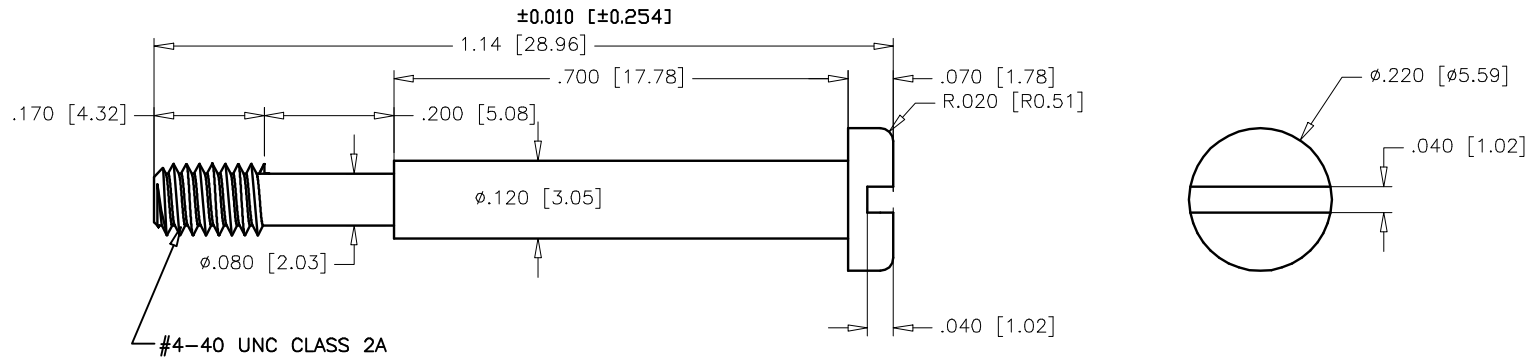


REV	DATE	DESCRIPTION	APP
A	25-APR-13	ECN 0718	
B	31-MAR-15	ECN 0767	



NOTES:

1. MATERIAL: 1215 LEAD FREE STEEL OR EQUIV.
2. FINISH: BRIGHT NICKEL PER AMS-QQ-N-290 CLASS 1 GRADE F OR EQUIV.
3. TOLERANCE: UNLESS OTHERWISE STATED

DECIMALS	ANGLES
.XX ±0.015 [±0.381]	±2.0°
.XXX ±0.005 [±0.127]	
4. ALL DIMENSIONS APPLY AFTER PLATING

UNLESS OTHERWISE SPECIFIED 1. ALL DIMENSIONS ARE IN INCHES [MM] 2. DIMENSIONS ARE TYPICAL	SIGNATURES		DATE		Northern Technologies		THIS DRAWING IS THE PROPERTY OF NORTHERN TECHNOLOGIES AND SHOULD NOT BE REPRODUCED WITHOUT NORTHERN TECHNOLOGIES WRITTEN PERMISSION.	
	DRAWN	Luis C.	01-AUG-05		PART NUMBER B71E024603			
	CHECKED	JSD	01-AUG-05		DESCRIPTION #4-40 X 1.14 CMR KIT SCREW			
	ENG							
	ISSUED		01-AUG-05		SHEET	CODE	DWG NO.	
					1	520_222	0002-520-222	
					SCALE N.T.S.		SHEET 1 OF 1	

THIS IS A CONTROLLED DOCUMENT AND IS SUBJECT TO CHANGE. CONTACT NORTHERN TECHNOLOGIES ENGINEERING FOR THE LATEST REVISION.