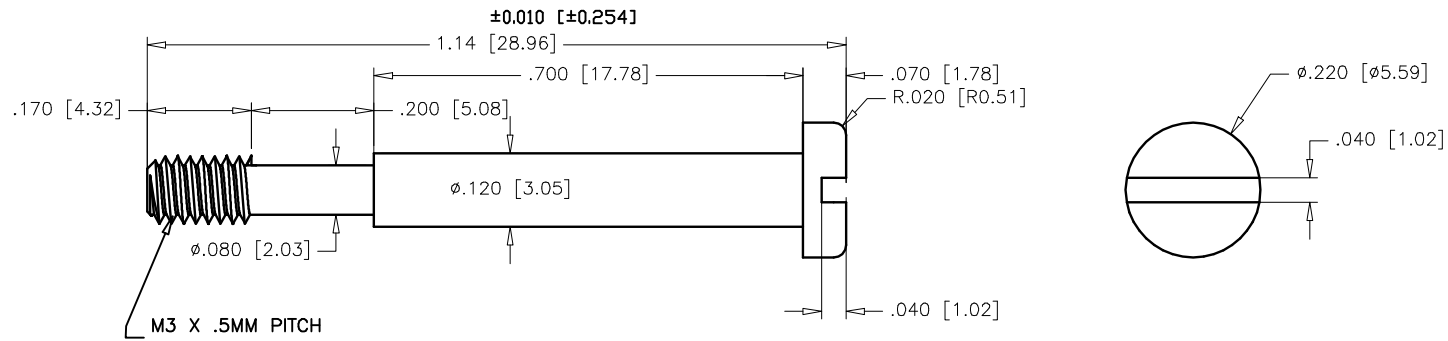


REV	DATE	DESCRIPTION	APP
A	25-APR-13	ECN 0718	
B	23-APR-15	ECN 0769A	



NOTES:

- MATERIAL: 1215 LEAD FREE STEEL OR EQUIV.
- FINISH: BRIGHT NICKEL PER AMS-QQ-N-290 CLASS 1 GRADE F
- TOLERANCE: UNLESS OTHERWISE STATED

DECIMALS	ANGLES
.XX ±0.015 [±0.381]	±2.0°
.XXX ±0.005 [±0.127]	
- ALL DIMENSIONS APPLY AFTER PLATING

THIS IS A CONTROLLED DOCUMENT AND IS SUBJECT TO CHANGE. CONTACT NORTHERN TECHNOLOGIES ENGINEERING FOR THE LATEST REVISION.

UNLESS OTHERWISE SPECIFIED	SIGNATURES	DATE	Northern Technologies		THIS DRAWING IS THE PROPERTY OF NORTHERN TECHNOLOGIES AND SHOULD NOT BE REPRODUCED WITHOUT NORTHERN TECHNOLOGIES WRITTEN PERMISSION.
1. ALL DIMENSIONS ARE IN INCHES [MM] 2. DIMENSIONS ARE TYPICAL	DRAWN JSD	29-APR-11	PART NUMBER B71E024603M3		
	CHECKED SCN	29-APR-11	DESCRIPTION M3 X 1.14 CMR KIT SCREW		
	ENG		SHEET 1	CODE 520_222M3	DWG NO. 0002-520-222M3
	ISSUED	29-APR-11	SCALE N.T.S.		SHEET 1 OF 1