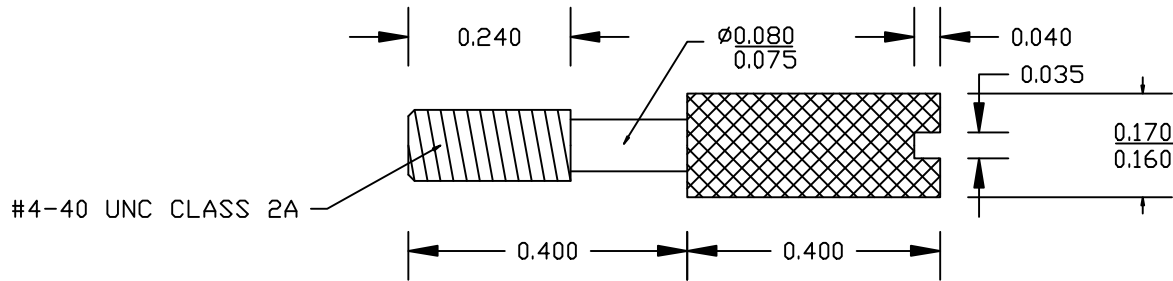


REV	DATE	DESCRIPTION	APP
A	19-APR-13	ECN 0719	
B	20-APR-15	ECN 0768	



NOTES:

1. MATERIAL - 1215 LEAD FREE STEEL OR EQUIV.
2. FINISH - ZINC TRIVALENT CHROMATE
3. ALL DIMENSIONS IN INCHES
4. TOLERANCE  $\pm 0.010$  UNLESS OTHERWISE SPECIFIED
5. KNURL - DIAMOND MEDIUM KNURL
6. 

	MAX.	MIN.
MAJOR DIA.	0.1112	0.1061
PITCH DIA.	0.0950	0.0925

	MAX.	MIN.
MAJOR DIA.	0.1112	0.1061
PITCH DIA.	0.0950	0.0925

THIS IS A CONTROLLED DOCUMENT AND IS SUBJECT TO CHANGE. CONTACT NORTHERN TECHNOLOGIES ENGINEERING FOR THE LATEST REVISION.

UNLESS OTHERWISE SPECIFIED	SIGNATURES	DATE	Northern Technologies		
1. ALL DIMENSIONS ARE IN INCHES (MM) 2. DIMENSIONS ARE TYPICAL	DRAWN JSD	01-AUG-05	THIS DRAWING IS THE PROPERTY OF NORTHERN TECHNOLOGIES AND SHOULD NOT BE REPRODUCED WITHOUT NORTHERN TECHNOLOGIES WRITTEN PERMISSION.		
	CHECKED SCN	01-AUG-05			
	ENG		PART NUMBER	B71E014254	
	ISSUED	01-AUG-05	DESCRIPTION	0.8 X 4-40 45D THUMBSCREW	
			SHEET	CODE 520_090	DWG NO. 0002-520-090
			SCALE		SHEET 1 OF 1