Northern Technologies

ASSEMBLY INSTRUCTIONS FOR METAL HD COVERS

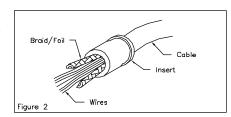
STRIP DUTER JACKET TO EXPOSE BRAID/ FOIL. SELECT AN INSERT WITH AN I.D. THAT TIGHTLY FITS THE CABLE JACKET. SLIDE INSERT DVER JACKET (FIg. 1)

Cable
Insert
Brald/Foll
Figure 1

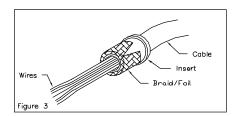
* STRIP LENGTH
WILL VARY WITH
DIFFERENT INSERT I.D.'S *

CUT TWO SLITS ALONG BRAID/FOIL.

(Flg. 2)



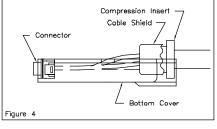
FOLD BRAID/FOIL OVER THE INSERT. (Fig. 3)



PLACE THE INSERT INTO THE BOTTOM CAVITY OF COVER. PLACE ASSEMBLED CONNECTOR INTO THE CAVITY OF THE BOTTOM COVER. (FIg. 4)



Figure 5



ASSEMBLY DIAGRAM
Cover Screw —
Top Cover
Logo Plate Connector Cable
Compression Insert Cable Shield (Folded Back)

REV	DATE	DESCRIPTION OF	APP	
	22-SEP-94	INITIAL	RELEASE	

PART N□: N/A			DESCRIPTION: ASSY INSTRUCTIONS FOR METAL HD COVERS		
APPR0\	/ALS	DATE	Northern Table 1		
DRNi	JSD	25-2Eb-			
CHK'D:	SCN	22-SEP-	Technologies		
DESIGN: J. DIPIETRO 20		20-SEP-9	94	DWG ND:	-080-035
TOLERAN		N/A		SCALE:	SHEET: 1 OF 1

NORTHERN TECHNOLOGIES AND SHOULD NOT BE REPRODUCED VITHOUT NORTHE TECHNOLOGIES VRITTEN PERMISSION.