

ALIGNMENT INSTRUCTIONS

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Part Numbers: N30E920000 & NA30E920000

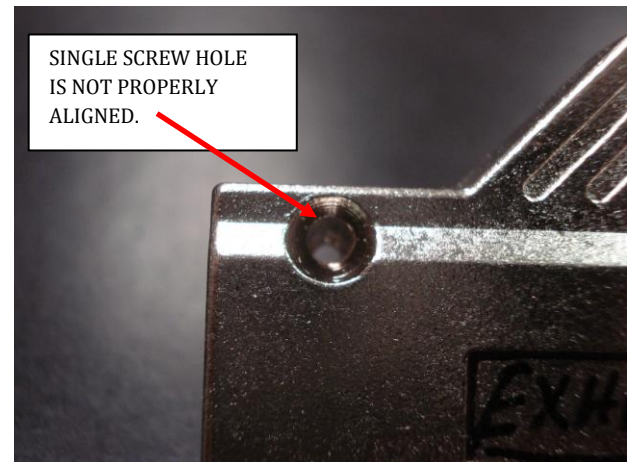
Description: CM 25 90D ULP NOLOGO Connector Cover

Object: To ensure proper alignment of the 3 assembly holes prior to torquing down the machine screws.

Two cover halves are designed to float. Torquing down the two exit screw covers first may keep the single assembly hole from proper alignment. Single screw may not engage in the threaded hole.



Single hole on top half of cover is not aligned to bottom half.



Ensure the holes are properly aligned before torquing down the screws. We recommend you start the single screw first to ensure proper alignment.



Once the three holes are properly aligned, the cover top and bottom assembly screws can be torqued. (Torque 4.7 ~ 5.5 inch/lbs)

