

REV	DATE	DESCRIPTION	APP

# Northern Technologies

## 68 POSITION BOOT - ASSEMBLY INSTRUCTIONS

STRIP OUTER JACKET TO EXPOSE BRAID/FOIL. SELECT AN INSERT WITH AN I.D. THAT TIGHTLY FITS THE CABLE JACKET. SLIDE INSERT OVER JACKET (Fig. 1)

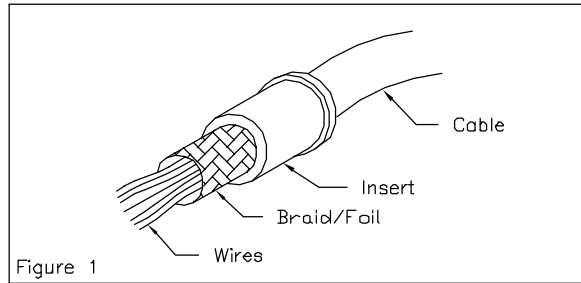


Figure 1

\* STRIP LENGTH WILL VARY WITH DIFFERENT INSERT I.D.'S \*

CUT TWO SLITS ALONG BRAID/FOIL. (Fig. 2)

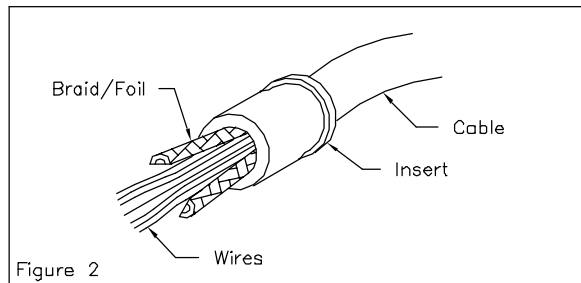


Figure 2

FOLD BRAID/FOIL OVER THE INSERT. (Fig. 3)

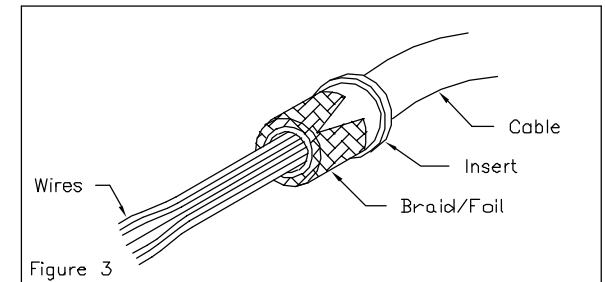


Figure 3

PLACE THE INSERT INTO THE BOTTOM CAVITY OF COVER. PLACE ASSEMBLED CONNECTOR INTO THE CAVITY OF THE BOTTOM COVER. (Fig. 4)

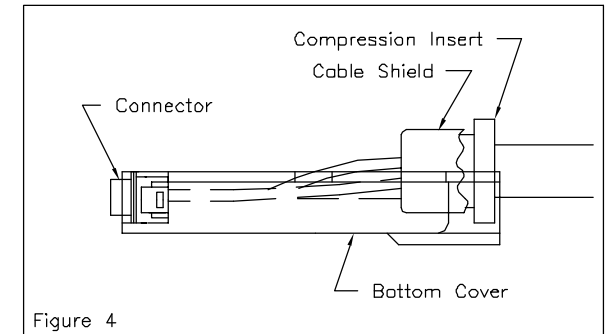


Figure 4

UNLESS OTHERWISE SPECIFIED	SIGNATURES	DATE	Northern Technologies			
1. ALL DIMENSIONS ARE IN INCHES (MM) 2. DIMENSIONS ARE TYPICAL	DRAWN	JSD/L.C.	01-MAY-97	PART NUMBER		
	CHECKED	JSD	01-MAY-97	DESCRIPTION 68C BOOT ASSEMBLY INSTRUCTIONS		
	ENG					
	ISSUED		01-MAY-97	SHEET 1	CODE 080_065	DWG NO. 0002-080-065
			SCALE N.T.S.			SHEET 1 OF 2

REV	DATE	DESCRIPTION	APP

### ASSEMBLY DIAGRAM

WITH THE INSERT AND CONNECTOR IN PLACE, THE TOP OF THE COVER MAY BE SECURED TO THE BOTTOM COVER.  
(Fig. 5)

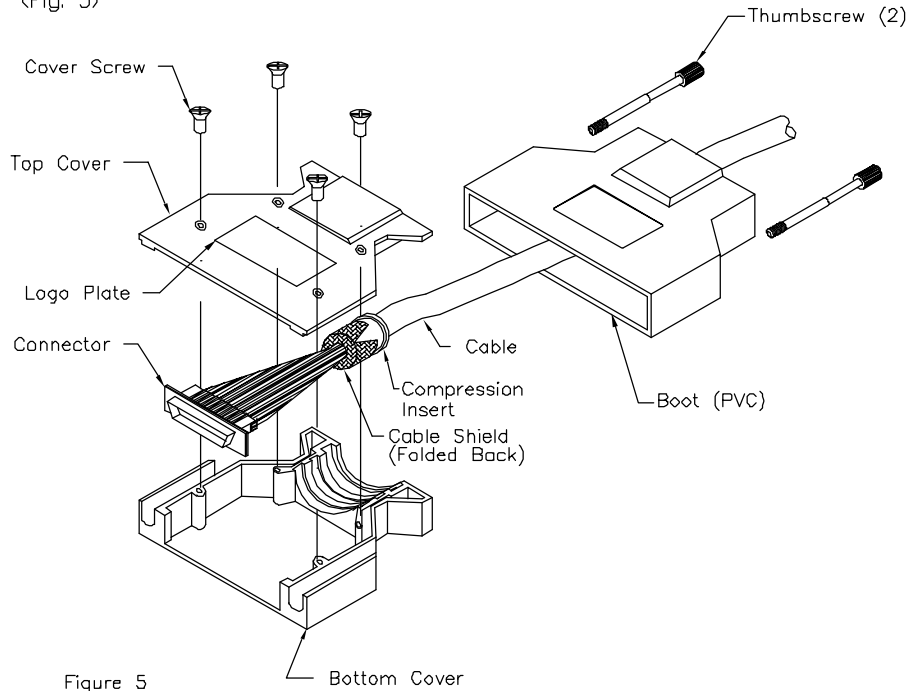
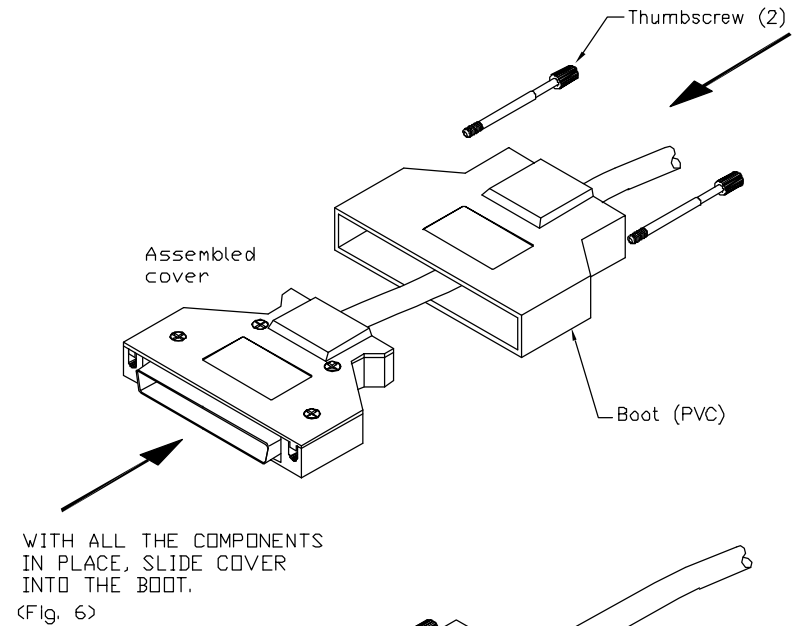


Figure 5

SLIDE THUMBSCREWS THROUGH THE BOOT HOLES.



(Fig. 7)

COMPLETED ASSEMBLY

UNLESS OTHERWISE SPECIFIED		SIGNATURES	DATE	Northern Technologies		
1. ALL DIMENSIONS ARE IN INCHES (MM) 2. DIMENSIONS ARE TYPICAL		DRAWN JSD/L.C.	01-MAY-97			
		CHECKED JSD	01-MAY-97	DESCRIPTION 68C BOOT ASSEMBLY INSTRUCTIONS		
		ENG		SHEET 1		CODE 080_065
		ISSUED	01-MAY-97	DWG NO.		0002-080-065
				SCALE N.T.S.		SHEET 2 OF 2