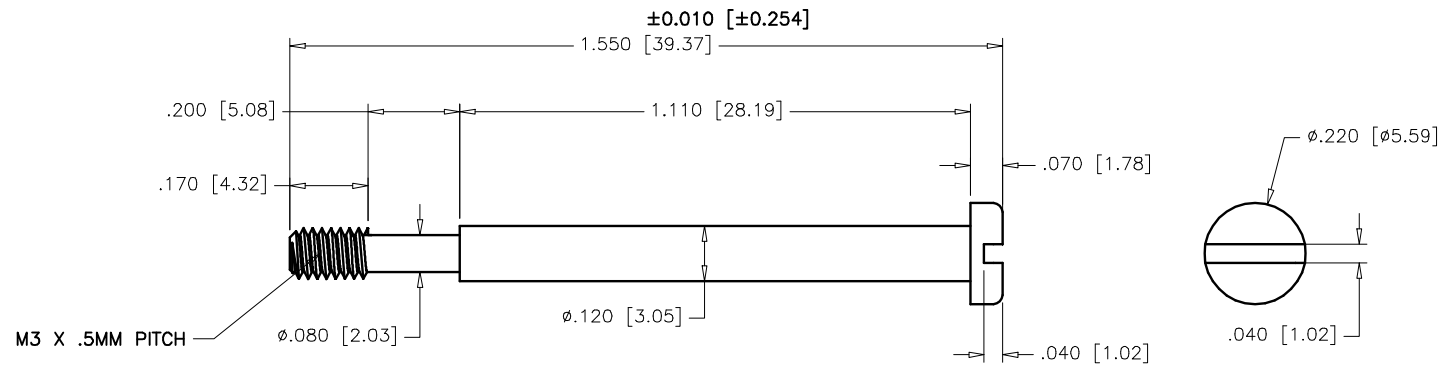


REV	DATE	DESCRIPTION	APP
A	09-JUL-12	ECN 0704	
B	25-APR-13	ECN 0718	



NOTES:

- MATERIAL: 12L14 FREE-MACHINING STEEL
- FINISH: BRIGHT NICKEL PER AMS-QQ-N-290 CLASS 1, GRADE F
- TOLERANCE: UNLESS OTHERWISE STATED

DECIMALS	ANGLES
.XX ±0.015 [±0.381]	±2.0°
.XXX ±0.005 [±0.127]	
- ALL DIMENSIONS APPLY AFTER PLATING

THIS IS A CONTROLLED DOCUMENT AND IS SUBJECT TO CHANGE. CONTACT NORTHERN TECHNOLOGIES ENGINEERING FOR THE LATEST REVISION.

UNLESS OTHERWISE SPECIFIED	SIGNATURES	DATE	Northern Technologies		THIS DRAWING IS THE PROPERTY OF NORTHERN TECHNOLOGIES AND SHOULD NOT BE REPRODUCED WITHOUT NORTHERN TECHNOLOGIES WRITTEN PERMISSION.
1. ALL DIMENSIONS ARE IN INCHES [MM] 2. DIMENSIONS ARE TYPICAL	DRAWN JSD	20-MAY-09	PART NUMBER B71E024606M3		
	CHECKED SCN	20-MAY-09	DESCRIPTION M3 X 1.55 CMR KIT SCREW		
	ENG				
	ISSUED	20-MAY-09	SHEET 1	CODE 520_244M3	DWG NO. 0002-520-244M3
			SCALE N.T.S.		SHEET 1 OF 1