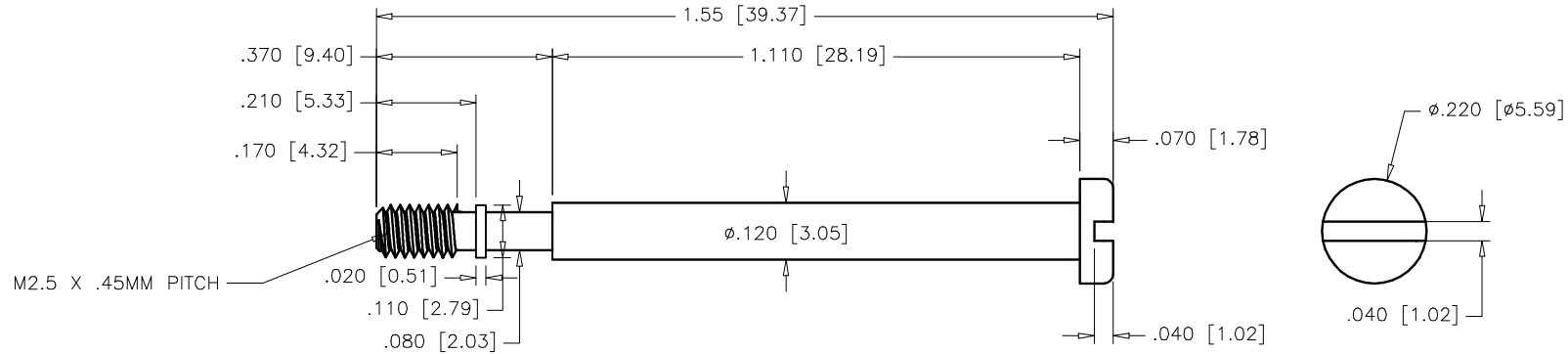


REV	DATE	DESCRIPTION	APP



NOTES:

- MATERIAL: AISI 1215 STEEL OR EQUIVALENT
- FINISH: BRIGHT NICKEL PER AMS-QQ-N-290 CLASS 1 GRADE F (HEXAVALENT CHROMIUM FREE PLATING)
- TOLERANCE: UNLESS OTHERWISE STATED  

DECIMALS	ANGLES
.XX ±0.015 [±0.381]	±2.0°
.XXX ±0.005 [±0.127]	
- ALL DIMENSIONS APPLY AFTER PLATING
- MAKE PART COMPLIANT TO:  
EU DIRECTIVE 2002/95/EC  
OF 27 JANUARY 2003 [RoHS]

THIS IS A CONTROLLED DOCUMENT AND IS SUBJECT TO CHANGE. CONTACT NORTHERN TECHNOLOGIES ENGINEERING FOR THE LATEST REVISION.

UNLESS OTHERWISE SPECIFIED	SIGNATURES	DATE	Northern Technologies		
1. ALL DIMENSIONS ARE IN INCHES [MM] 2. DIMENSIONS ARE TYPICAL	DRAWN JSD	05-AUG-10	PART NUMBER B71E024606M25 DESCRIPTION M2.5 X 1.55 CAPTIVE SCREW [RoHS]		
	CHECKED SCN	05-AUG-10			
	ENG		SHEET 1	CODE 520_244M25	DWG NO. 0002-520-244M25
	ISSUED	05-AUG-10	SCALE N.T.S.	SHEET 1 OF 1	

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