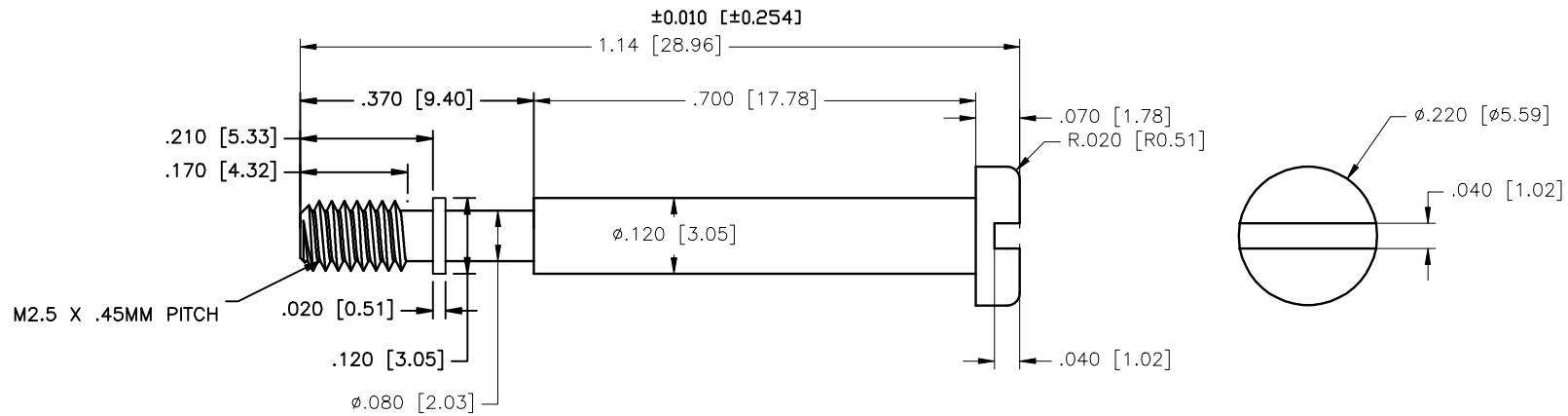


REV	DATE	DESCRIPTION	APP
A	3-NOV-08	ECN 0666	



NOTES:

- MATERIAL: 12L14 FREE-MACHINING STEEL
- FINISH: BRIGHT NICKEL PER AMS-QQ-N-290 CLASS 1, GRADE F OR EQUIVALENT.
- TOLERANCE: UNLESS OTHERWISE STATED

DECIMALS	ANGLES
.XX ±0.015 [±0.381]	±2.0'
.XXX ±0.005 [±0.127]	
- ALL DIMENSIONS APPLY AFTER PLATING

THIS IS A CONTROLLED DOCUMENT AND IS SUBJECT TO CHANGE. CONTACT NORTHERN TECHNOLOGIES ENGINEERING FOR THE LATEST REVISION.

UNLESS OTHERWISE SPECIFIED	SIGNATURES	DATE	Northern Technologies	
1. ALL DIMENSIONS ARE IN INCHES [MM] 2. DIMENSIONS ARE TYPICAL	DRAWN JSD	22-AUG-06	THIS DRAWING IS THE PROPERTY OF NORTHERN TECHNOLOGIES AND SHOULD NOT BE REPRODUCED WITHOUT NORTHERN TECHNOLOGIES WRITTEN PERMISSION.	
	CHECKED SCN	22-AUG-06	PART NUMBER B71E024603M25	
	ENG		DESCRIPTION M2.5 X 1.14 CMR KIT SCREW	
	ISSUED	10-OCT-07	SHEET 1	CODE 520_222M25
			SCALE N.T.S.	SHEET 1 OF 1