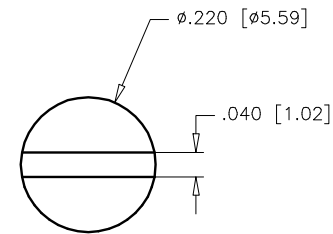
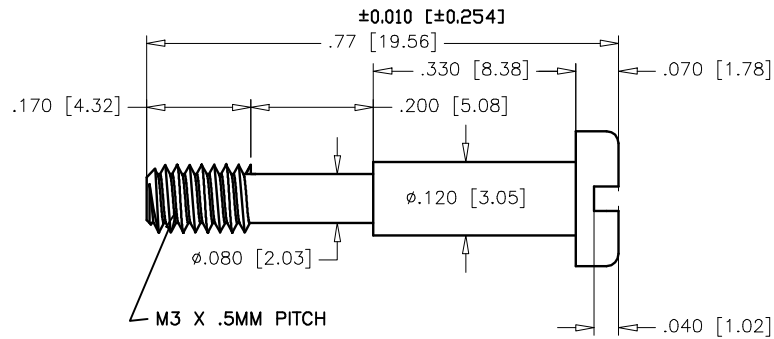


REV	DATE	DESCRIPTION	APP
A	25-APR-13	ECN 0718	
B	23-APR-15	ECN 0769A	



NOTES:

- MATERIAL: 1215 LEAD FREE STEEL OR EQUIV.
- FINISH: BRIGHT NICKEL PER AMS-QQ-N-290 CLASS 1 GRADE F
- TOLERANCE: UNLESS OTHERWISE STATED

DECIMALS	ANGLES
.XX ±0.015 [±0.381]	±2.0°
.XXX ±0.005 [±0.127]	
- ALL DIMENSIONS APPLY AFTER PLATING

THIS IS A CONTROLLED DOCUMENT AND IS SUBJECT TO CHANGE. CONTACT NORTHERN TECHNOLOGIES ENGINEERING FOR THE LATEST REVISION.

UNLESS OTHERWISE SPECIFIED		SIGNATURES	DATE	Northern Technologies		THIS DRAWING IS THE PROPERTY OF NORTHERN TECHNOLOGIES AND SHOULD NOT BE REPRODUCED WITHOUT NORTHERN TECHNOLOGIES WRITTEN PERMISSION.	
1. ALL DIMENSIONS ARE IN INCHES [MM] 2. DIMENSIONS ARE TYPICAL		DRAWN	JSD	29-APR-11	PART NUMBER B71E024602M3		
		CHECKED	SCN	29-APR-11	DESCRIPTION M3 X 0.77 CMR KIT SCREW		
		ENG					
		ISSUED		29-APR-11	SHEET	CODE	DWG NO.
				1	520_221M3	0002-520-221M3	
				SCALE N.T.S.		SHEET 1 OF 1	