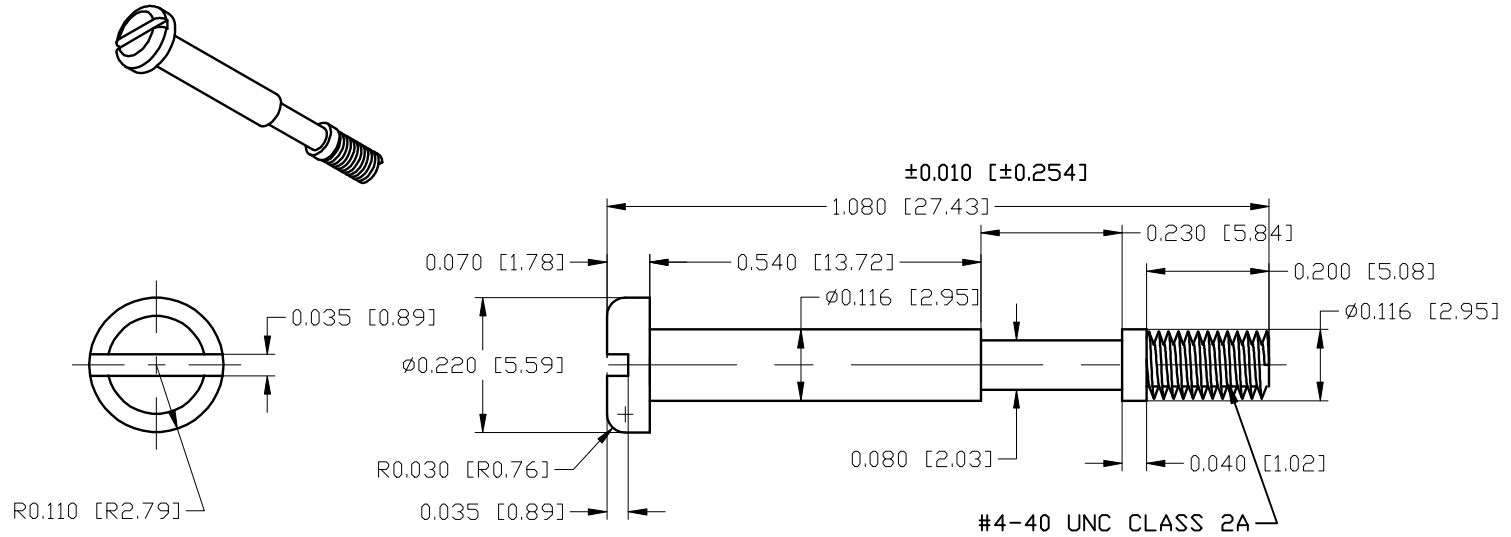


REV	DATE	DESCRIPTION	APP
A	25-APR-13	ECN 0718	
B	23-APR-15	ECN 0769A	



- NOTES:
- MATERIAL: 1215 LEAD FREE STEEL OR EQUIV.
  - FINISH: BRIGHT NICKEL PER AMS-QQ-N-290 CLASS 1 GRADE F
  - TOLERANCE: UNLESS OTHERWISE STATED  

DECIMALS		ANGLES
.XX	±0.015 [±0.381]	±2.0°
.XXX	±0.005 [±0.127]	
  - ALL DIMENSIONS APPLY AFTER PLATING

THIS IS A CONTROLLED DOCUMENT AND IS SUBJECT TO CHANGE. CONTACT NORTHERN TECHNOLOGIES ENGINEERING FOR THE LATEST REVISION.

UNLESS OTHERWISE SPECIFIED 1. ALL DIMENSIONS ARE IN INCHES (MM) 2. DIMENSIONS ARE TYPICAL	SIGNATURES	DATE	Northern Technologies		THIS DRAWING IS THE PROPERTY OF NORTHERN TECHNOLOGIES AND SHOULD NOT BE REPRODUCED WITHOUT NORTHERN TECHNOLOGIES WRITTEN PERMISSION.
	DRAWN Luis C.	01-AUG-05	PART NUMBER B71E024600		
	CHECKED JSD	01-AUG-05	DESCRIPTION #4-40 X 1.08 CMR KIT SCREW		
	ISSUED	01-AUG-05	SHEET	CODE 520_198	DWG NO. 0002-520-198
			SCALE N.T.S.		SHEET 1 OF 1