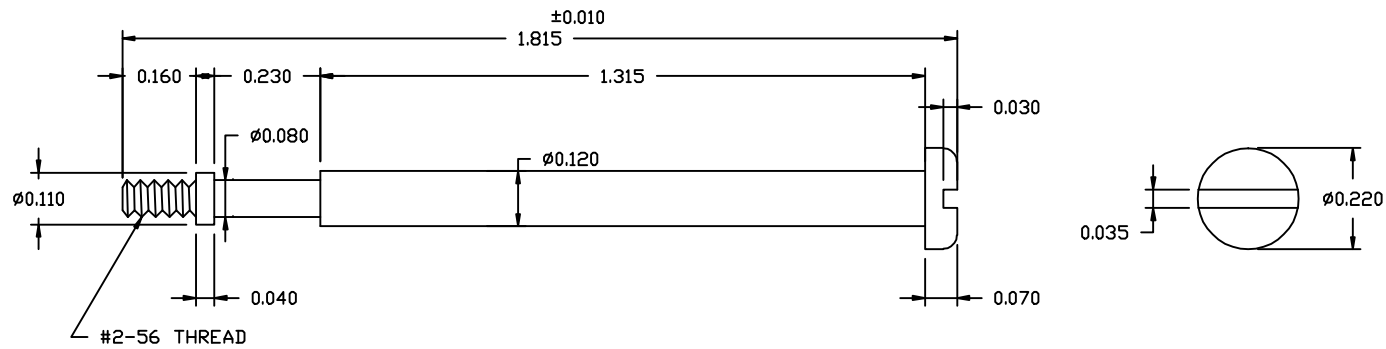


REV	DATE	DESCRIPTION	APP
A	25-APR-13	ECN 0718	



- NOTES:
- MATERIAL: 12L14 FREE-MACHINING STEEL
 - FINISH: BRIGHT NICKEL PER AMS-QQ-N-290 CLASS 1 GRADE F
 - TOLERANCE: UNLESS OTHERWISE STATED

DECIMALS	ANGLES
.XX ±0.015	±2.0°
.XXX ±0.005	
 - ALL DIMENSIONS APPLY AFTER PLATING

THIS IS A CONTROLLED DOCUMENT AND IS SUBJECT TO CHANGE. CONTACT NORTHERN TECHNOLOGIES ENGINEERING FOR THE LATEST REVISION.

UNLESS OTHERWISE SPECIFIED	SIGNATURES	DATE	Northern Technologies		THIS DRAWING IS THE PROPERTY OF NORTHERN TECHNOLOGIES AND SHOULD NOT BE REPRODUCED WITHOUT NORTHERN TECHNOLOGIES WRITTEN PERMISSION.
1. ALL DIMENSIONS ARE IN INCHES (MM) 2. DIMENSIONS ARE TYPICAL 3. TOLERANCE TO BE ±0.005, UNLESS NOTED OTHERWISE	DRAWN Luis C.	01-AUG-05	PART NUMBER B71E024303		DESCRIPTION #2-56 X 1.815 CMR KIT SCREW
	CHECKED JSD	01-AUG-05			
	ENG				
	ISSUED	01-AUG-05	SHEET 1	CODE 520_156	DWG NO. 0002-520-156
			SCALE N.T.S.		SHEET 1 OF 1